



CREASE-FREE SHEET FEEDING PAPER BAG MAKING MACHINE

A11无腰线一体机

ENTERPRISE INTRODUCTION

企业介绍

浙江正威机械有限公司成立于2007年，公司秉承高效、环保的设计理念，以减少白色污染为使命，致力于无纺布立体袋、塑料3D立体袋、新结构的纸袋立体袋、PP立体袋等设备的研发、生产、制造、销售及服务。

Zhejiang Zhengwei Machinery Co., Ltd. was established in 2007. The company adheres to the design concept of high efficiency and environmental protection, with the mission of reducing white pollution, and is committed to the research and development, production, manufacturing, sales, and service of equipment such as non-woven box bags, plastic 3D bags, new structure papersquare bottom bags, and PP 3D bags.

ZW-A11

无腰线一体机

展开长度

Open Length

550~1040mm

展开长度=2*袋高+侧宽+80

Open length=2*height+gusset+80

模切片料长度=展开长度+16(模切预留)

Die-cut sheet material length =

Open length + 16 (die-cutting reserve)

展开宽度

Open Width

300~770mm

展开宽度=正宽+侧宽+30

Open width=width+gusset+30

模切片料宽度=展开宽度+23(模切预留)

Die-cut sheet material width =

Open width + 23 (die-cutting reserve)

织带宽度: 15-25

Handle width: 15-25

织带长度: 400-600

Handle length: 400-600

袋子高度: 200-420(侧宽100内)

Bag height: 200-420 (Bag gusset of 100)

袋子面宽: 200-540

Bag width: 200-540

袋子侧宽: 70-200

Bag gusset: 70-200







侧宽与高度范围			
侧宽(mm) Gusset	高度(mm) Height	侧宽(mm) Gusset	高度(mm) Height
80	200-430	150	220-395
90	200-425	160	220-390
100	200-420	170	230-385
110	200-415	180	230-380
120	200-410	190	240-375
130	210-405	200	240-370
140	210-400	袋子面宽尺寸200-540mm且大于侧宽50mm Bag Width Size 200-540mm And Larger The Gusset 50mm	

Model	机型	ZW-A11
Material	适用原料	白卡纸，白牛纸，金银卡纸(片张) White cardboard;white cow paper;gold ,silver cardboard (sheet)
Material thickness	材料厚度	180-300g
Production speed	生产速度	40-45/分钟
Bag width	制袋前宽	200-540mm
Bag gusset	制袋侧宽	70-200mm
Bag height	制袋高度	200-420mm
Mouth patch thickness	袋口贴片厚度	180-300g
Sheet size (length)	片料尺寸(长)	550-1040mm
Sheet size (width)	片料尺寸(宽)	300-770mm
Handle length	带条长度	400-600mm
Power supply	电源	380V
Total power	机器总功率	40KW
Machine weight	整机重量	10000kg
Installation Size	安装尺寸	11000(L)*6300(W)*2500(H)mm

工艺流程

Process Flow



模切片料飞达送料后袋口贴头卡
After die cut sheet material feeding, bag mouth stick card



织带扁绳-穿绳
Hanle Flat
Rope - Threading Rope



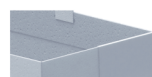
主机模具-U字成型
Host Molds
U-shaped Forming



折袋机-底部M底内折
Bag folding unit - M
bottom inner folding



主机模具-两侧中封, 中封袋口内包口.
Host mold - two side middle seal,
middle seal bag mouth with inner
covered mouth



QUANTITY

新旧工艺对比图

Equipment Adopts Full-Servo Bus Control



旧工艺侧面
Old Process side



正威袋侧面
ZW Process side



旧工艺整体
Old process front



正威袋整体
ZW process front



旧工艺底面
Old process bottom



正威袋底面
ZW process bottom



旧工艺折平
Old process keep flat



正威袋折平
ZW process keep flat

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浙江正威机械有限公司

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