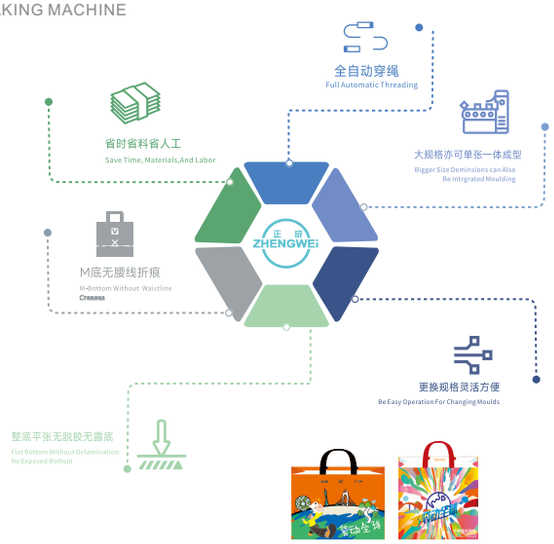
宸界

A11无腰线纸袋标准机

FULLY AUTOMATIC CREASE-FREE
SHEET FEEDING PAPER BAG
MAKING MACHINE



Model	机型	ZW-A11
Material	适用原料	White cardboard;white cow paper; gold,silver cardboard (sheet) 白卡纸，白牛纸，金银卡纸(片张)
Materialthickness	材料厚度	200-300g
Productionspeed	生产速度	40-45个/分min
Bag width	制袋前宽	200-540mm
Bag gusset	制袋侧宽	80-200mm
Bag height	制袋高度	200-420mm
Mouth patch thickness	袋口贴片厚度	180-300g
Sheetsize (length)	片料尺寸(长)	560-1040mm
Sheet size (width)	片料尺寸(宽)	310-780mm
Handle length	带条长度	420-600mm
Power supply	电源	380V
Average Power	平均功率	25KW
Machineweight	整机重量	9000kg
Installation Size	安装尺寸	1050(L)*700 (W)*260(H)cm

A11纸袋机-侧宽与高度范围

侧宽(mm)	高度(mm)	侧宽(mm)	高度(mm)
80	200-420	150	220-395
90	200-420	160	220-390
100	200-420	170	210-385
110	200-415	180	220-380
120	200-410	190	230-375
130	200-405	200	240-370
140	200-400	袋子面宽尺寸200-540mm且大于侧宽50mm	

宸界

A10MINI无腰线纸袋小号机

FULLY AUTOMATIC
CREASE-FREE SHEET FEEDING
PAPER BAG MAKING MACHINE MINI

Model	机型	ZW-A10MINI
Material	适用原料	White cardboard;white cow paper; (sheet) 白卡纸，白牛纸，(片张)
Material thickness	材料厚度	180-300g
Productionspeed	生产速度	38-45个/分min
Bag width	制袋前宽	150-350mm
Bag gusset	制袋侧宽	60-120mm
Bag height	制袋高度	150-350mm
Handle length	带条长度	360-500mm
Sheet size (length)	片料尺寸(长)	435-890mm
Sheet size (width)	片料尺寸(宽)	245-500mm
Power supply	电 源	380V
Average Power	平均功率	22KW

设备特点 / Equipment Features:

微尺寸精密成型

适配首饰、香水瓶、腕表等迷你轻奢包装袋，极小规格也能单张一体成型，边角细腻无毛刺

Perfectly tailored for mini luxury packaging like jewelry, perfume bottles, and watches. It can seamlessly form ultra-small bags from a single sheet, delivering crisp, burr-free edges every time.

精密压折模组

针对超薄特种纸、烫金覆膜特种包装纸优化，小袋折痕均匀立体，高端礼盒配套纸袋质感拉满

Optimized for ultra-thin specialty papers and hot-stamped or laminated packaging materials. It ensures sharp, 3D creases even on small bags, giving your high-end gift bags that premium, top-tier texture.

轻量化机身布局

车间占地更小，小单、多款式轻奢包装灵活换产，打样、批量生产两相宜

Takes up less floor space in your workshop. It allows for agile changeovers between small-batch, multi-style luxury packaging, making it equally ideal for prototyping and mass production.

Machine weight	整机重量	8000kg
Installation Size	安装尺寸	880(L)*700 (W)*260(H)cm

宸界

A15MAX无腰线纸袋大号机

FULLY AUTOMATIC
CREASE-FREE SHEET FEEDING
PAPER BAG MAKING MACHINE MAX

Model	机型	ZW-A15 MAX
Material	适用原料	White cardboard;white cow paper; gold,silver cardboard (sheet) 白卡纸，白牛纸，金银卡纸(片张)
Materialthickness	材料厚度	200-300g
Productionspeed	生产速度	35-38个/分min
Bag width	制袋前宽	250-600mm
Bag gusset	制袋侧宽	100-250mm
Bag height	制袋高度	220-500mm
Handle length	带条长度	420-700mm
Sheet size (length)	片料尺寸(长)	610-1325mm
Sheet size (width)	片料尺寸(宽)	380-880mm
Power supply	电源	380V
Average Power	平均功率	22KW
Machine weight	整机重量	9000kg
Installation Size	安装尺寸	1100(L)*700 (W)*260(H)cm

设备特点 / Equipment Features:

01 微尺寸精密成型

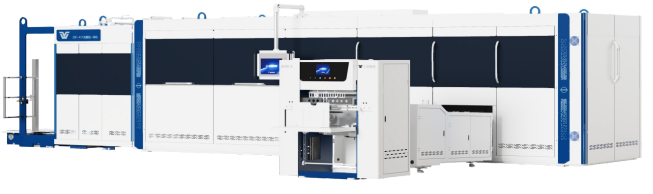
适配首饰、香水瓶、腕表等迷你轻奢包装袋，极小规格也能单张一体成型，边角细腻无毛刺
Perfectly tailored for mini luxury packaging like jewelry, perfume bottles, and watches. It can seam lessly form ultra-small bags from a single sheet, delivering crisp, burr-free edges every time.

02 精密压折模组

针对超薄特种纸、烫金覆膜特种包装纸优化，小袋折痕均匀立体，高端礼盒配套纸袋质感拉满
Optimized for ultra-thin specialty papers and hot-stamped or laminated packaging materials. It ensures sharp, 3D creases even on small bags, giving your high-end gift

03 轻量化机身布局

车间占地更小，小单、多款式轻奢包装灵活换产，打样、批量生产两相宜
Takes up less floor space in your workshop. It allows for agile changeovers between small-batch, multi-style luxury packaging, making it equally ideal for prototyping and mass production.

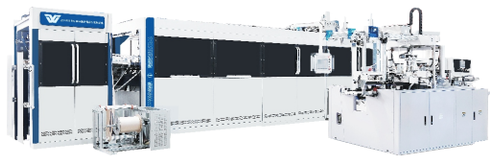


驭界

A11Pro圆扁绳双用纸袋机

MULTI-FUNCTIONAL TWIST ROPE & RIBBON
PAPER BAGMAKING MACHINE

Model	机型	ZW-A11Pro
Material	适用原料	White cardboard;white cow paper; gold,silver cardboard (sheet) 白卡纸，白牛纸，金银卡纸(片张)
Material thickness	材料厚度	200-300g
Production speed	生产速度	40个-45个/分min
Bag width	制袋前宽	200-540mm
Bag gusset	制袋侧宽	80-200mm
Bag height	制袋高度	200-420mm
Mouth patch thickness	袋口贴片厚度	180-300g
Sheet size (length)	片料尺寸(长)	560-1040mm
Sheet size (width)	片料尺寸(宽)	310-780mm
Flat Handle length	扁绳长度	420-600mm
Round Handle length	圆绳长度	350-500mm
Power supply	电源	380V
Average Power	平均功率	25KW
Machine weight	整机重量	9000kg
Installation Size	安装尺寸	1050(L)*700 (W)*260(H)cm



实际参数以主机机型为准
The actual parameters are subject to
the specific model of the host machine

设备特点 / Equipment Features:

双绳型兼容模组

一台机器自由切换扁绳、圆绳生产，无需更换机头，一台设备承接两种手提袋订单

One machine seamlessly switches between flat and round cord production without changing the die head, allowing a single unit to handle both types of paper bag orders.

一键切换穿绳程序

操作面板一键切换圆绳 / 扁绳模式，无需专业技工调试，换款耗时缩短 70%

One-Touch Program SwitchingEasily toggle between round and flat cord modes with a single tap on the control panel. No specialized technicians are needed for debugging, reducing

双规格送料轨道

扁绳宽幅送料通道 + 圆绳窄幅送料通道独立设计，两种绳材同时备料，订单交替生产无需停机换料

Features independent feeding channels: a wide track for flat cords and a narrow track for round cords. Both materials can be loaded simultaneously, enabling alternating production runs without stopping for material changes.

降低厂房设备投入

不用分开采购扁绳机、圆绳机，单台设备覆盖全品类手提纸袋，节省场地与设备采购资金

No need to purchase separate flat-cord and round-cord machines. A single unit covers all categories of paper shopping bags, significantly saving both floor space and capital expenditure.

驭界

A13无腰线圆绳纸袋机

CREASE-FREE ROUND HANDLE
PAPER BAG MAKING MACHINE

Model	机型	ZW-A13
Material	适用原料	White cardboard;white cow paper; gold,silver cardboard (sheet) 白卡纸，白牛纸，金银卡纸(片张)
Materialthickness	材料厚度	180-300g
Productionspeed	生产速度	40-45个/分min
Bag width	制袋前宽	200-450mm
Bag gusset	制袋侧宽	80-200mm
Bag height	制袋高度	200-420mm
Sheetsize (length)	片料尺寸(长)	580-1020mm
Sheet size (width)	片料尺寸(宽)	310-680mm
Handle length	带条长度	350-500mm
Power supply	电源	380V
Average Power	平均功率	25KW
Machineweight	整机重量	8000kg
Installation Size	安装尺寸	700(L)*700 (W)*260(H)cm

设备特点 / Equipment Features:

定制圆绳穿绳模组

专为棉圆绳、纸圆绳、尼龙圆绳设计，圆绳送料、穿孔、打结全程自动化，杜绝打滑、卡绳、偏移问题

Specially designed for cotton, paper, and nylon round cords. The entire process of feeding, punching, and knotting is fully automated, effectively eliminating issues like slipping, jamming, and misalignment.

圆形绳孔精准定位

适配圆绳细孔径打孔结构，孔位规整不变形，高端礼品袋、轻奢手提袋质感升级

Perfectly adapted for small-diameter punching structures. Ensures neat, deformation-free holes, elevating the premium texture of high-end gift bags and luxury shopping bags.

适配多材质圆绳

粗 / 细棉绳、牛皮圆绳、编织圆绳均可稳定量产，覆盖美妆、珠宝、服装高端纸袋订单

Ensures stable mass production with both thick and fine cotton cords, kraft paper cords, and braided cords. Ideal for high-end paper bag orders in the cosmetics, jewelry, and apparel industries.

圆绳收卷防缠绕机构

长段圆绳连续生产不打结，长时间高速运行稳定，大幅减少停机调试频次

Prevents tangling during long continuous runs. Ensures stable high-speed operation over extended periods, significantly reducing the frequency of machine stops and debugging.

ZW-A8 2.0

高速无纺布立体制袋机

HIGH-SPEEDNON-WOVEN THREE-DIMENSIONAL BAG MAKING MACHINE

Model	机型	ZW-A8 2.0
Material	适用原料	无纺布(淋膜)PP膜，编织料淋膜(筒状淋膜) Non-woven (laminating) /PP / Woven lamination (Tubular)
Material thickness	材料厚度	50-180g
Production speed	生产速度	70-100pcs/min
Bag width	制袋前宽	110-550mm
Bag gusset	制袋侧宽	80-230mm
Bag height	制袋高度	150-450mm
Handle Length	袋条长度	380-550g
Feeding Width	放料宽度	370-1160mm
Power supply	电源	380V
Total Power	平均功率	15-20kW
Machine weight	整机重量	12000kg
Installation Size	安装尺寸	950(L)*610 (W)*250(H)cm

设备特点 / Equipment Features:

整机28套伺服电机(模具伺服17KW)，保障设备高速稳定运行。

The machine is equipped with 28 sets of servo motors (17KW servo motors for the molds) to ensure high-speed and stable operation of the equipment.

采用省料装置(搭边无废料)，每个袋子节约6MM材料。

Using a material-saving device (no waste from overlapping edges), each bag saves 6mm of material.

设备结构U字型，占地面积仅6.1米*9.5米,节约场地成本。

The equipment features a U-shaped structure, occupying only 6.1 meters by 9.5meters, thus saving space and reducing costs.

采用袋口自动纠偏、带条中心距自动纠偏功能，确保每个袋子袋口平整、带条居中，大大提高成品合格率.

Using automatic bag mouth alignment and automatic handle center alignment functions to ensure each bag has a flat mouth and correctly positioned handle.

自动化程度高，换模整机自动定位，大大提高效率。

High level of automation, with the whole machine automatically positioning when changing molds, greatly improving efficiency.

制袋功能多元化，除手提袋外另配置冲孔手提袋功能;后期还可选配打扣袋等附加功能。

The bag-making functions are versatile. In addition to handle bags, there is also delivery bag function; optional additional features such as button function can

保温立体袋
Thermal insulated box bag

ZW-A8非标大号机

无纺布立体制袋机

NON-WOVEN BOX BAG MAKING MACHINE(CUSTOMIZED BIG SIZE)

Model	机型	ZW-A8非标大号机
Material	适用原料	无纺布(淋膜) Non-woven (laminating)
Material thickness	材料厚度	50-150g
Production speed	生产速度	30-80pcs/min
Bag width	制袋前宽	180-580mm
Bag gusset	制袋侧宽	80-350mm
Bag height	制袋高度	210-450mm (放料宽度-制袋侧宽)÷2(feeding width-bag width)÷2
Handle Length	袋条长度	380-600g
Feeding Width	放料宽度	500-1160mm
Max. Roll Material Diameter	最大卷料直径	1400mm
Power supply	电源	380V
Machine Power	机器功率	60kW/平均负荷Average20-25kW
Machine weight	整机重量	12000kg
Installation Size	安装尺寸	870(L)*660 (W)*250(H)cm

设备特点 / Equipment Features:

披萨、蛋糕、水煮鱼等大盒包装袋全新解决方案

Pizza, cake, boiled fish and other large box packaging bag new solution

制袋灵活 Flexible Bag Making

1.80-350mm侧宽制袋跨度 2.标准袋生产速度和标准机相同
1. Bag making span ranging from 80 to 350mm in side width
2. The standard bag production speed is the same as the standard machine

性能稳定 Stable Performance

1.双冲口装置，上下双超声波模头 2.U型机身、双跟踪、双定位的设计 3.具有带条居中，袋口平整的功能优势
1. Double punching device, double ultrasonic mould
2. Designed with a U-shaped body, dual tracking, and dual positioning
3. Centering the strip and ensuring smooth bag mouths

多功能可拓展 Multifunctional And Expandable

可升级魔术贴、保温袋等功能
Upgradable with functions such as magic stickers, insulated bags, etc

大侧宽无纺布立体袋
Large side wide non-woven box bag

ZW-A8VT

垂直式折袋无纺布立体机

VERTICAL FOLDING NON-WOVEN BOX BAG MAKING MACHINE

Model	机型	ZW-A8VT
Material	适用原料	无纺布(淋膜) Non-woven (laminating)
Material thickness	材料厚度	50-140g
Production speed	生产速度	40-80pcs/min
Bag width	制袋前宽	110-550mm
Bag gusset	制袋侧宽	80-200mm
Bag height	制袋高度	150-450mm
Handle Length	袋条长度	330-550g
Max. Feeding Width	最大放料宽度	1160mm
Max. Roll Material Diameter	最大卷料直径	1200mm
Power supply	电源	380V 3P 50/60HZ
Machine weight	整机重量	9800kg

设备特点 / Equipment Features:

垂直式折袋 Vertical Folding Bag

更适用于裸布大规格袋子制作 More Suitable For Making Large Size Bags Of Bare Cloth

无纺布立体袋
Non-woven box bag

Installation Size	安装尺寸	970(L)*570 (W)*336(H)cm

ZW-A8RPET

RPET无纺布立体制袋机

RPET NON-WOVEN BOX
BAG MAKING MACHINE

Model	机型	ZW-A8PRET
Material	适用原料	无纺布(淋膜)/RPET Non-woven(laminating)/RPET
Material thickness	材料厚度	50-150g
Production speed	生产速度	40-80pcs/min
Bag width	制袋前宽	110-560mm
Bag gusset	制袋侧宽	70-220mm
Bag height	制袋高度	150-450mm
Handle Length	袋条长度	330-550g
Max. Feeding Width	最大放料宽度	1160mm
Max. Roll Material Diameter	最大卷料直径	1200mm
Power supply	电源	380V 3P 50/60HZ
Machine weight	整机重量	11500kg
Installation Size	安装尺寸	1250(L)*570 (W)*250(H)cm

设备特点 / Equipment Features:

原料环保可循环 Raw Materials Can Be Recycled

RPET面料是一种新型的环保材料，是从废弃的可乐、矿泉水、饮料瓶等材料中回收再生。实现废物再利用，符合可持续发展理念，为保护环境出一份行业力量。

RPET fabric is a new type of eco-friendly material, which is recycled and regenerated from discarded cola, mineral water, beveragebottles, and other materials. By reusing waste, it aligns with the concept of sustainable development, contributing to environmental
protection with an industry-wide effort.

无纺布立体袋
RPET non-woven box bag

ZW-A9

单张无纺布立体制袋机

SHEETS FEEDING NON-WOVEN
BOX BAG MAKING MACHINE

Model	机型	ZW-A9
Material	适用原料	无纺布(淋膜) Non-woven(laminating)
Material thickness	材料厚度	80-140g
Production speed	生产速度	40-60pcs/min
Bag width	制袋前宽	200-460mm
Bag gusset	制袋侧宽	70-200mm
Bag height	制袋高度	250-420mm
Handle Length	袋条长度	380-550mm
Feeding Width	放料宽度	285-680mm
Feeding Length	放料长度	640-1100mm
Mchine Power	机器功率	60KW Average 15-20KW
Power supply	电源	380V 3P 50/60HZ
Machine weight	整机重量	10000kg
Installation Size	安装尺寸	930(L)*650 (W)*250(H)cm

设备特点 / Equipment Features:

单张材料采用胶板印刷工艺，版费便宜
Single-sheet Material Adopts Flexographic Printing Technology， With Low Plate Fees.

适用于小单个性化定制生产
Suitable For Small-scale Personalized Custom Production

ZW-DP216

无纺布袋UV喷墨数码印刷机

NON-WOVEN BAG UV INKJET
DIGITAL PRINTING MACHINE

Model	机型	ZW-DP216
Applicable products	适用产品	无纺布袋 / 帆布袋 / 白卡纸袋 / 气泡袋 / 毛毡布 / 塑料包装等 Non-woven fabric bags,canvas bags, white cardboard bags bubble bags,felt cloth,plastic packaging,etc
Material thickness	材料厚度	80-140g
Spray printing speed	喷印速度	0-30 米 / 分钟 (meters/minute)
Ink	墨水	环保 UV 墨水 (Environmentally friendly Uvink)
Spray Printing Width	喷印宽度	彩 108mm + 黑 108mm (可定制) (color108mm+black108mm (customizable)
Paper Thickness	进纸厚度	0-100mm
Paper Width	走纸宽度	30-650g
Supported Colors	支持颜色	红、黄、蓝、黑 (彩色)+ 白 (CMYK (color)+white)
Production Line Weight	生产线重量	约 1000kg (Approximately 1000kg)
Mchine Power	机器功率	12KW
Power supply	电源	220V 50/60HZ
Machine weight	整机重量	9000kg
Installation Size	安装尺寸	430(L)*815 (W)*162.7(H)cm

设备特点 / Equipment Features:

无需制版，导入图片即可印刷
No need for plate making, printing can be done by importing pictures

做小批量不同款号，解决款号多，款数多
Make small batches of different models to solve the problem of more models

打印最小墨点为 7PL，可打印最小字体 2BT 字体
The minimum ink point for printing is 7PL, and the minimum font 2BT can be printed

无起订量，一个即可打印
No MOQ, one can be printed

即打即干，无需晾干，占地空间小
Instant drying, no need to air dry, small floor space

支持渐变打印，可变数据打印
Support gradient printing and variable data printing

采用 UV 环保油墨，健康无气味
UV environment-friendly ink, healthy and odorless

非常适合急单，小单，彩色订单，电商订单
It is very suitable for urgent orders, small orders, color orders and e-commerce orders

平面彩色多色打印
Flat color multicolor printing

Operating System	操作系统	WIN7/WIN10
Support Image Formats	支持图像格式	BMP/JPG/PDF/TIFF
Machine weight	整机重量	9000kg
Working Environment	工作环境	温度 15-35°C / 相对湿度 20%-80% Temperature15-35°C / Relative humidity 20%-80%

ZW-S2

3D塑料立体机

3D PLASTIC BAG MAKING MACHINE

Model	机型	ZW-S2
Material	适用原料	PO/PE
Material thickness	材料厚度	7-15丝/C=0.07-0.15mm
Production speed	生产速度	15-20pcs/min
Bag width	制袋前宽	254-406mm
Bag gusset	制袋侧宽	80-200mm
Bag height	制袋高度	540-460mm
Handle Length	袋条长度	318-380g
Feeding Width	放料宽度	280-500mm
Feeding Length	最大卷料长度	900mm
Mchine Power	机器功率	60KW Average 15-20KW
Power supply	电源	30KW
Machine weight	整机重量	3000kg
Installation Size	安装尺寸	372(L)*381 (W)*240(H)cm

设备具有多项发明专利和实用新型专利

The equipment has a number of invention patents and utility model patents

高度自动化 Highly Automatic

1. 采用PLC控制系统伺服电机送料 2. 光电跟踪 3. 自动焊带条 4. 自动纠偏 5. 无料报警/停机 6. 主机伺服控制
1. PLC control system with servo motor feeding 2. Photoelec tric tracking 3. Automatic welding of strip
4. Automatic deviation correction 5. Material shortage alarm / machine stop 6. Main machine servo control

适配多规格塑料立体袋 Adaptable To Various Specifications Of Plastic Three-dimensional Bags

1. 自动制袋 2. 自动烫方底 3. 自动烫手把
1.Automatic bag making 2.Automatic ironing of square bottom 3.Automatic ironing of handles

双道制袋 Dual-lane Bag Making

制袋速度达15-20个每/分
Production speed 15-20 pcs/min

3D塑料立体袋
3D plastic box bag

ZW-FMF600

NON-WOVEN MULTIFUNCTIONAL BAG
MAKING MACHINE (FIVE-IN-ONE)

无纺布多功能制袋机(五合一)

Model	机型	ZW-FMF600
Material	适用原料	无纺布/PP Non-woven/PP
Material thickness	材料厚度	35-120g
Production speed	生产速度	30-120pcs/min
Max. Bag Length	最大制袋长度	1000mm
Max. Bag Height	最大制袋高度	580mm
Handle Length	袋条长度	318-380g
Feeding Width	放料宽度	280-500mm
Feeding Length	最大卷料长度	900mm
Gas Source	气源	0.8m²/min 1.0mpa
Total Power	机器总功率	15KW
Power supply	电源	220KW
Machine weight	整机重量	5800kg
Installation Size	安装尺寸	1200(L)*180 (W)*180(H)cm

一机多用 Versatile

适用于多种规格、多种形状的无纺布袋。
Suitable for various sizes and shapes of non-woven bags

高性价比 Cost-effective

高度自动化 Highly Automatic

1. 微电脑控制系统步进电机送料 2. 光电跟踪 3. 自动冲孔 4. 自动冲角 5. 自动焊带条
6. 自动纠偏 7. 无料报警/停机 8. 主机变频器等自动化配置

1.Stepper motor feeding controlled by microcomputer system 2.Photoelectric tracking 3.Automatic punching
4.Automatic corner punching 5.Automatic welding of strip 6.Automatic alignment correction
7.Material shortage alarm / machine stop 8.Main machine frequency converter and other automated configurations

智能降噪 Intelligent Noise Reduction

采用高性能超声波焊接技术，降低设备噪音
Utilizes high-performance ultrasonic welding technology to reduce equipment noise

制袋速度快 Fast Bag Making Speed

背心袋30-80个/分，束口袋30-120个/分，平口袋30-120个/分，手提袋30-80个/分，八字底袋30-60个/分
Vest bag: 30-80pcs/min; Drawstring bag: 30-120pcs/min; D-cut bag: 30-120pcs/min; Handle bag: 30-80pcs/min;
Semi box bag: 30-60pcs/min

八字底袋
Semi box bag

平口袋
D-cut bag

束口袋
Drawstring bag

背心袋
T-shirt bag

手提袋
Handle bag

ZW-FMF600

NON-WOVEN MULTIFUNCTIONAL BAG
MAKING MACHINE (THREE-IN-ONE)

无纺布多功能制袋机(三合一)

Model	机型	ZW-FMF600
Material	适用原料	无纺布/PP Non-woven/PP
Material thickness	材料厚度	35-100g
Production speed	生产速度	30-100pcs/min
Max. Bag Length	最大制袋长度	850mm
Max. Bag Height	最大制袋高度	580mm
Gas Source	气源	0.8m²/min 1.0mpa
Total Power	机器总功率	15KW
Power supply	电源	220V
Machine weight	整机重量	3800kg
Installation Size	安装尺寸	1200(L)*180 (W)*180(H)cm

一机多用 Versatile

适用于多种规格、多种形状的无纺布袋。
Suitable for various sizes and shapes of non-woven bags

高性价比 Cost-effective

高度自动化 Highly Automatic

1. 微电脑控制系统步进电机送料 2. 光电跟踪 3. 自动冲孔 4. 自动冲角 5. 自动焊带条
6. 自动纠偏 7. 无料报警/停机 8. 主机变频器等自动化配置

1.Stepper motor feeding controlled by microcomputer system 2.Photoelectric tracking 3.Automatic punching
4.Automatic corner punching 5.Automatic welding of strip 6.Automatic alignment correction
7.Material shortage alarm / machine stop 8.Main machine frequency converter and other automated configurations

智能降噪 Intelligent Noise Reduction

采用高性能超声波焊接技术，降低设备噪音
Utilizes high-performance ultrasonic welding technology to reduce equipment noise

平口袋
D-cut bag

束口袋
Drawstring bag

手提袋
Handle bag

ZW-F600

AUTOMATIC NON-WOVEN FABRIC
BAG MAKING MACHINE

平口袋制袋机

Model	机型	ZW-F600
Material	适用原料	无纺布/PP Non-woven/PP
Material thickness	材料厚度	30-120g
Production speed	生产速度	50-110pcs/min
Max. Bag Length	最大制袋长度	850mm
Max. Bag Width	最大制袋宽度	580mm
Total Power	机器总功率	6KW
Power supply	电源	220V/380V 50HZ
Machine weight	整机重量	3800kg
Installation Size	安装尺寸	1100(L)*180(W)*180(H)cm

高度自动化 Highly Automated

1. 电脑定位 2. 光电跟踪 3. 高速智能运行
1. Computer positioning 2. Photoelectric tracking 3. High speed intelligent operation

人机交互可控性 Human-computer Interaction Controllability

1. 彩屏显示 2. 触摸操控 3. 界面整洁，简单易懂。
1.Color screen display 2.Touch control 3.Neat and simple interface, easy to understand

高波段超声波热封技术 High-frequency Ultrasonic Sealing Technology

热封刀上配有加热功能
The sealing knife is equipped with a heating function

具备穿线功能 Equipped With Threading Function

平口袋
D-cut bag

束口袋
Drawstring bag

ZW-FV600

SINGLE LINE NON-WOVEN T-SHIRT
BAG MAKING MACHINE

单道背心袋制袋机

Model	机型	ZW-FV600
Material	适用原料	无纺布/PP Non-woven/PP
Material thickness	材料厚度	30-120g
Production speed	生产速度	50-110pcs/min
Max. Bag Length	最大制袋长度	850mm
Max. Bag Width	最大制袋宽度	580mm
Total Power	机器总功率	6KW
Power supply	电源	220V/380V 50HZ
Machine weight	整机重量	3000kg
Installation Size	安装尺寸	1100(L)*180 (W)*180(H)cm

打造高度自动化，顺滑切换制袋模式

Create a highly automated, smooth transition bagging mode

- **自动冲孔** Automatic Punching
- **电脑控制** Computer Control
- **光电跟踪** Photoelectric Tracking
- **自动冲袋** Automatic Bag Punching
- **自动纠错** Automatic Alignment Correction
- **背心袋、平底袋双切换** Switchable Between Vest Bags And Flat Bottom Bags

背心袋
T-shirt bag

ZW-FDJ

AUTOMATIC NON-WOVEN T-SHIRT SQUARE
BOTTOM SEALING BAG MACHINE

全自动背心袋烫底机

Model	机型	ZW-FDJ
Material	适用原料	无纺布 Non-woven
Material thickness	材料厚度	40-110g
Production speed	生产速度	20-25pcs/min
Bag width	制袋前宽	240-350mm
Bag gusset	制袋侧宽	120-200mm
Bag Height	制袋高度	400-600mm
Total Power	机器总功率	4KW
Power supply	电源	380V 3P 50/60HZ
Machine weight	整机重量	1200kg
Installation Size	安装尺寸	320(L)*300(W)*150(H)cm

人工整叠上料，自动套料

Manual stacking of materials, automatic nesting function

- **不停机上料、套料** Continuous Material Feeding And Loading Without Stopping
- **电控转盘** Electric Control Turntable
- **自动成品取袋** Automatic Retrieval Of Finished Products
- **超声波封合** Ultrasonic Sealing
- **四工位转盘** Four Station Turntable
- **整机运行速度为每分钟20-25只** Production Speed 20-25 Pcs/min

背心袋
T-shirt square bottom sealing bag

ZW-SC600

NON-WOVEN BOTTOM SEALING
BAG MAKING MACHINE

无纺布风琴手提袋制袋机

Model	机型	ZW-SC600
Material	适用原料	无纺布/PP/PE Non-woven/PP/PE
Material thickness	材料厚度	35-120g
Production speed	生产速度	30-100pcs/min
Bag width	制袋前宽	220-450mm
Bag height	制袋高度	200–580mm
Edge Inserting Width(expanded)	插边宽度(展开)	80-180mm(最大展开尺寸不得超过面宽) (The maximum development size shall not exceed the face width)
Total Power	机器总功率	15KW
Power supply	电源	220V
Machine weight	整机重量	3600kg
Installation Size	安装尺寸	1100(L)*220 (W)*210(H)cm

高自动化、低噪音的多功能一体机

Highly automated, low-noise multifunctional all-in-one machine

高性价比 High Cost-effectiveness

一机多用，少投资，高收益。
One machine, multiple uses, minimal investment, high returns.

双模式选择 Dual Mode Selection

可随意切换风琴手提袋和风琴手提立体袋。
Can easily switch between bottom sealing bag and bottom sealing box bag.

自动化程度高 High Level Of Automation

采用微电脑控制系统步进电机送料，光电跟踪，自动冲角，自动焊带条，自动纠偏，无料报警、停机，主机变频器，超声焊接。
Utilizes a microcomputer control system, stepper motor feeding, photoelectric tracking, automatic corner punching, automatic welding strip, automatic deviation correction, no material alarm, automatic shutdown, main machine frequency converter, ultrasonic welding.

低噪音 Low Noise

采用高性能超声波焊接技术，降低设备噪音。
Utilizes high-performance ultrasonic welding technology to reduce equipment noise.

纸袋速度快 Fast Bag Making Speed

风琴手提袋30-100个/分，风琴手提立体袋30-60个/分。
Bottom sealing bag:30-100pcs/min，bottom sealing box bag:30-60pcs/min

风琴手提袋
Non-woven bottom sealing bag

ZW-SL600

NON-WOVEN BOTTOM SEALING BOX
BAG MAKING MACHINE

无纺布风琴手提袋立体制袋机

Model	机型	ZW-SL600
Material	适用原料	无纺布/PP/PE Non-woven/PP/PE
Material thickness	材料厚度	35-120g
Production speed	生产速度	30-60pcs/min
Bag width	制袋前宽	220-450mm
Bag height	制袋高度	200-580mm
Edge Inserting Width(expanded)	插边宽度(展开)	80-180mm(最大展开尺寸不得超过面宽) (The maximum development size shall not exceed the face width)
Total Power	机器总功率	15KW
Power supply	电源	220V
Machine weight	整机重量	3600kg
Installation Size	安装尺寸	1300(L)*220 (W)*210(H)cm

高自动化、低噪音的多功能一体机

Highly automated, low-noise multifunctional all-in-one machine

高性价比 High Cost-effectiveness

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Can easily switch between bottom sealing bag and bottom sealing box bag.

自动化程度高 High Level Of Automation

采用微电脑控制系统步进电机送料，光电跟踪，自动冲角，自动焊带条，自动纠偏，无料报警、停机，主机变频器，超声焊接。
Utilizes a microcomputer control system, stepper motor feeding, photoelectric tracking, automatic corner punching, automatic welding strip, automatic deviation correction, no material alarm, automatic shutdown, main machine frequency converter, ultrasonic welding.

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风琴手提袋30-100个/分，风琴手提立体袋30-60个/分。
Bottom sealing bag:30-100pcs/min，bottom sealing box bag:30-60pcs/min

风琴手提袋
Non-woven bottom sealing bag

风琴手提立体袋
Non-woven bottom sealing box bag

ZW-LDBJ

NON-WOVEN
BAG PACKING MACHINE

无纺布卧式打包机

Model	机型	ZW-LDBJ
压袋后尺寸(内) Size After Pressing Baglinside)	长 Length 宽 Width 高 Height	500-800mm 300-550mm 1200mm
The Maximum Opening Size Of The Fixture(Inside)	夹具最大张开尺寸(内)	1200mm
The Minimum Size Of FixtureIs Reduced Inside(Inside)	夹具内缩最小尺寸(内)	500mm
Amount Of Compression	压缩量	500mm(单次压缩量400mm) (Amount of compression per time 400MM)
Fixture Compression Pressure	夹具压缩压力	800kg
Side Push Rod Stroke	推测杆行程	350mm
Front putter stroke	前推测杆行程	1200mm
Power supply	电源	220V
Machine weight	整机重量	1000kg
Installation Size	安装尺寸	275(L)*165 (W)*145(H)cm

移动自如的自动打包神器

Mobile and flexible automatic packing device

自动化程度高 High Automation Level

采用汇川PLC自动控制，由左右压带装置，前推装置，光眼检测装置和油压系统等几部分组成。
Utilizing Huichuan PLC automatic control system, comprising left and right belt pressing device, front pushing device, photoelectric detection device, and hydraulic system.

移动自如 Easy Mobility

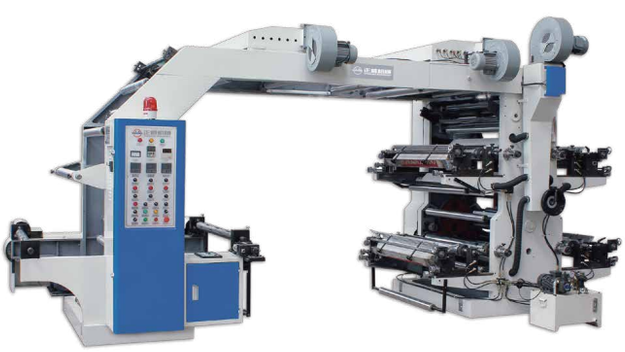
配备万向轮，移动便捷。
Equipped with universal wheels, facilitating convenient movement.

ZW-YTZ1200

FOUR COLORS FLEXOPRINTING MACHINE

4色柔版印刷机

Model	机型	ZW-YTZ1200
Material	适用原料	无纺布/纸 Non-woven/Paper
Printable Color	可印刷颜色	4colors
Max. Machine Speed	最快机械速度	120m/min
Max. Printing Speed	最大印刷速度	110m/min
Max. Feeding Width	最大放料宽度	1200mm
Max. Printing Width	最大印刷宽度	1100mm
Max. Unwind/Rewind Dia.	最大上料直径	1000mm
Register Precision	套色精度	+0.2mm



经久耐用的印刷机

Durable High-Definition Printing Machine

产品特点 Independent innovation research and development

1. 操作简单方便,套色准确,使用寿命长;
2. 采用马达变频调速,节省电,运行波动小;
3. 落版自动停止行墨马达，起版自动开始行墨装置;
4. 供墨方式为气泵循环;
5. 采用特制模数直齿齿轮传动,印刷尺寸准确;
6. 设有吹风发热两套装置,其中发热采用中央恒温控制系统并分组控制;
7. 低棉采用钢材加工，并经过特殊工艺处理,并电镀3丝厚的硬铬保护层;
8. 铝合金导轮进行硬质氧化、动平衡、静平衡处理;
9. 设有冷风定型风箱,能有效地防止印刷后油墨粘连等缺陷;
10.印刷图像清晰,折叠准确，成品率高;
11.自动计数器，断料自动停机 、停机自动运墨，印刷时自动停行运墨马达。

1. Easy operation, flexible starting, accurate color register;
2. Adopted motor, frequency control of motor speed, save electricity, small fluctuation;
3. When drop version ,automatically stop transported ink motor, it will automatically begin to transport ink device when raise version;
4. the way of transport the ink is through the rubber covered roller scraping and pump cycle;
5. adopted a special straight gear drive, printing size is accuracy;
6. It equipped with 2 set of devices, blowing and heating , and the heating adopted center constant temperature control system and group control;
7. Low stick with steel processing, and after the special craft processing, and electroplate 13 wire thickness super hard chromium plating of protection;
8. Aluminium wheel: enable to oxidation and dynamic and static balance;
9. It has equipped with an box which cold air qualitative, it can effectively prevent the ink adhesion defect after printing;
10. the printed image is clear, folding accuracy,high rate of finished products;
11. Automatically counter , the machine stop when the material is cut off, automatically transported the ink when the machine stop, but the ink motor automatically stops when printing.

手提袋
Handbag

ZW-SP1200

NON-WOVEN SINGLE COLOR ROLLER
TO ROLLER SCREEN PRINTING MACHINE

无纺布单色丝网印刷机

Model	机型	ZW-SP1200
Material	适用原料	无纺布/PP Non-woven/PP
Material thickness	材料厚度	45-158g
Production speed	印刷速度	2000-3000m/h
Max. feeding width	最大放料宽度	1250mm
Max. Roll Material Direct	最大卷料直径	1000mm
Machine Power	机器功率	24KW

精确稳定的高自动化印刷机

Precision-stable high automation printing machine

产品特点 Independent innovation research and development

1. 自动上料、打印、烘干、收料，节省劳动力，克服天气条件的限制;
2. 压力平衡，油墨层厚，适合印刷高端无纺布产品;
3. 可以使用多种尺寸的印版框架;
4. 打印尺寸大，可以同时打印多个图案，大大提高了工作效率;
5. 全版印刷前后最小有效图案间隙可达1cm，有效减少材料损耗;
6. 整机传动及套印系统采用伺服电机控制，保证印刷精度;
7. 印刷位置精确稳定，可与横切机、分切机、无纺布制袋机配套使用。

Power supply	电源	380V 340p4n
Machine weight	整机重量	2450kg
Installation Size	安装尺寸	900(L)*200 (W)*172(H)cm

1. Automatically feeding, printing, drying, and receiving materials, saving labor and overcoming the constraints of weather conditions;
2. Balanced pressure, thick ink layer, suitable for printing high-end non-woven products;
3. Multiple sizes of printing plate frames can be used;
4. The large printing size can simultaneously print multiple patterns, greatly improving work efficiency;
5. The minimum effective pattern gap before and after full plate printing can reach 1cm, effectively reducing material loss;
6. The entire machine transmission and overprinting system adopts servo motor control to ensure printing accuracy;
7. The printing position is precise and stable, and can be used in conjunction with cross cutting machines, slitting machines, and non-woven bag making machines

丝网印刷成品
Screen printing sample

ZW-SL1600

NON-WOVEN SLITTING MACHINE

分切机

Model	机型	ZW-SL1600
Max. Width Of Slitting Roll	分切卷材最大宽度	1300mm
Max. Material Diameter	最大原料直径	800mm
Max. Rewinding Roller Diameter	最大收料直径	450mm
Width Of Slitting Roll	分切卷材宽度	30-1300mm
Slitting Speed	分切速度	5-210/min
Rectification Error	纠偏误差	<+0.5mm
Total Power	机器总功率	5.5KW
Machine weight	整机重量	1800kg
Installation Size	安装尺寸	260(L)*145 (W)*150(H)cm

自动计米的广适应材料分切机

Automatic Metering General Adaptation Material Stripper

适用材料广 Wide Application

适用于BOPP,PET,CPP,OPE,PVC,铝箔，无纺布，纸张等各种卷状材料的分条。
Suitable for BOPP,PET,CPP,OPE,PVC,aluminum foil,non woven,paper and other rolls of materials.

操作便捷 Convenient Operation

独立控制屏，放卷自动纠偏，光电眼适用于跟踪透明材料边缘以及颜色。
Independent control the screen,self correcting roller, photoelectric eye is suitable for tracking the edge of transparent material and color.

走料长度自动计米 Automatic Measurement Of Material Length In Meters

放卷张力采用磁粉离合器控制，设有边料风送或卷取装置(订货时选择)。
The unwinding tension is controlled by magnetic powder brake. The take-up is controlled by magnetic particle clutch. With edges Material wind delivery or coiling device (order selection).