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ZW-LDBJ

Horizontal baler for non-woven fabrics

ZHEJIANG ZHENGWEI MACHINERY CO.,LTD

ZHEJIANG ZHENGWEI MACHINERY CO.,LTD**Quotation sheet**

Hello!

Thank you for your recognition of our products, the quotation of your non-woven box bag making machine is as follows:

Spare	Model	Quantity	Price	Tax-included amount	Remarks
Horizontal baler for non-woven fabrics	ZW-LDBJ	1 Set			
Note:					

Best wish,
Shangqi

ZHEJIANG ZHENGWEI MACHINERY CO.,LTD

Device composition:

The machine adopts Huichuan PLC automatic control, which is composed of left and right pressure belt device, push forward device, optical eye detection device and oil pressure system.

Scope of application:

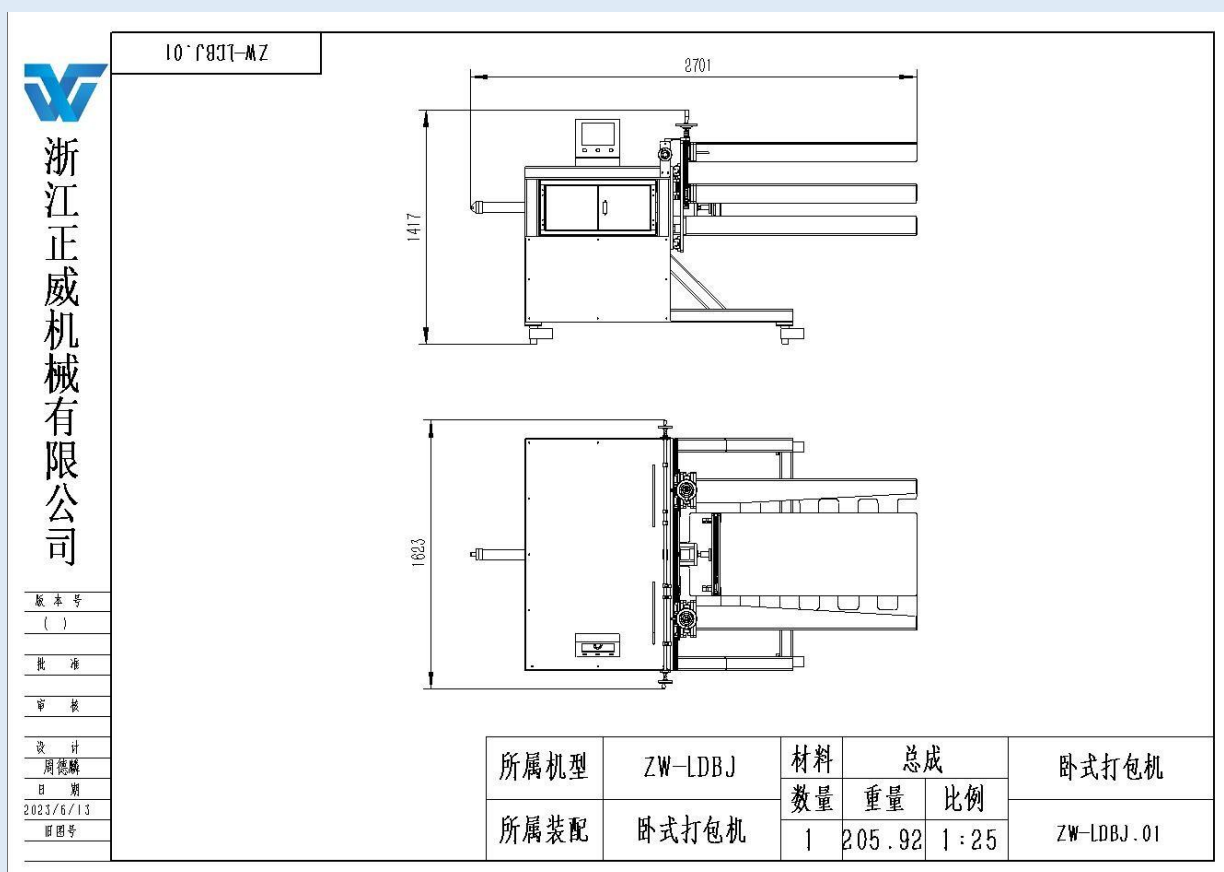
Size after pressing bag(inside)	Length	500MM-800MM
	Width	300MM-550MM
	Height	1200MM
The maximum opening size of the fixture(inside)		1200MM
The minimum size of fixture is reduced inside(inside)		500MM
Amount of compression		500MM (amount of compression per time 400MM)
Fixture compression pressure		800KG
Side push rod stroke		350MM
Front putter stroke		1200MM

Technical parameters:

Machine mounting dimension: 2750MM*1650MM*1450MM

Machine weight: 1000KG

Machine power: 2kW/220V



Operating instructions:

After receiving this product, the customer will place the equipment in the predetermined working position, turn on the 220V power supply, and add the hydraulic oil of the cylinder base station to two-thirds (the hydraulic oil level is about 70) to carry out normal production.

Step 1: Power on 220v

Step 2: Open the oil pump inside the computer screen

Step 3: Loosen the connection screws at the upper and lower swing arm of the push forward device so that the push forward device is in the minimum shrinkage size

Step 4: Adjust the four light eyes on the device according to the size of the packaged product (the specific function of the four light eyes is shown in the picture below)

Step 5: Adjust the height of the paw at the left and right pressure belt device

Step 6: Select the intermediate plate according to the size of the compressed product (when the left and right pressure belt device senses the right pressure measurement into place, the left and right pressure belt device uses a large intermediate plate when the inner width is above 720mm, and uses a small intermediate plate when it is below 720mm)

Step 7: Reset the entire device

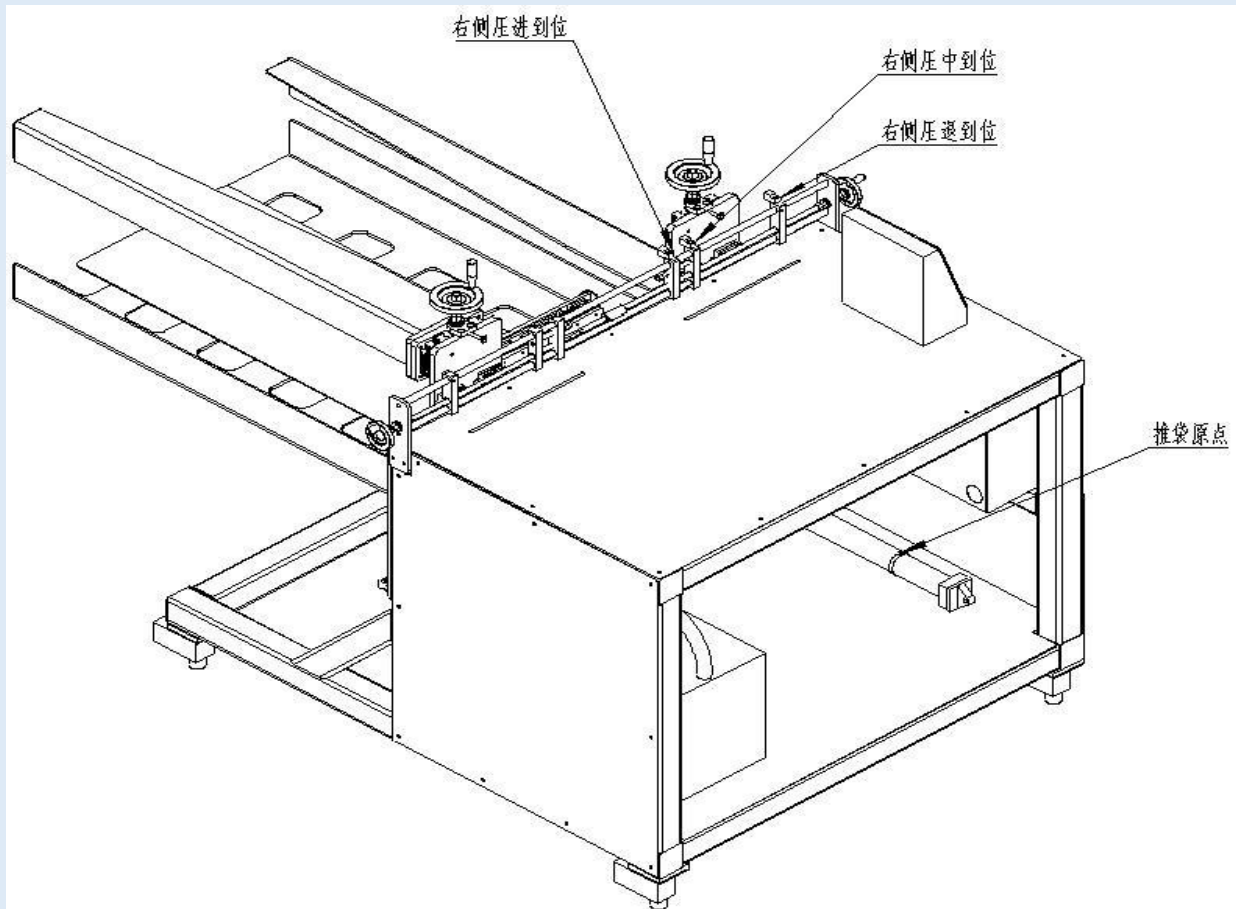
Step 8: Adjust the connection screws at the upper and lower swing arm of the forward push device so that the upper and lower swing arm is in contact with the left and right pull belt device

Step 9: Open the start button on the panel, and normal production can be carried out when the safety indicator is green

The replacement operation can repeat the above steps (the compression of the left and right puller should not exceed 400mm at a time and the compression of the single side should not exceed 200mm), and the debugging step should be operated according to the instruction manual

After the equipment commissioning is completed, normal production can be carried out. Put all the bags in place first, and then step on the foot switch, compress the woven bag in place, push the cart to the designated position, and then step on the foot switch again, and then the forward pushing device will completely push out the bag and pull the cart to catch the woven bag, so that an action is completely over!

Our balers are easy to move, with universal wheels below, providing a more convenient way to operate!



This product has a total of four detection optical eyes, the position needs to be adjusted according to customer product requirements.

There are three detection light eyes on the top of the machine, from the outside to the inside, respectively, the right side pressure back in place, the right side pressure in place and the right side pressure in place. There is a push-bag origin switch under the machine.

The optical eye on the right side is able to sense the pocket plate when the bag is not compressed (control the back position of the bag plate).

The right side pressing into place optical eye senses the entrainment plate when the bag is compressed (controls the entrainment plate compression position).

The light eye in place in the right pressure measurement can sense the entrainment plate exactly after the bag is compressed and retracted for a certain distance (control the distance of the entrainment plate after compression, and this distance is determined by the actual size of the customer's woven bag)

The origin light eye of the push bag is just sensed after the front push back position, and the position of the front push back depends on the height of the customer to pack the woven bag

Maintenance:

1. Keep the surface of the device clean and clean the dust on the guide rail in time
2. The guide rail is greased regularly within a maintenance cycle
3. Cylinder base filter is cleaned regularly
4. Keep the hydraulic oil of the cylinder in the specified capacity (keep two-thirds of the capacity, that is, the oil level height is about 70)
5. The oil type of hydraulic cylinder is anti-wear hydraulic oil 46 or 68

